

JUN 01 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D135-751-043
Job Sheet 178532



Part No: D135-751-043

Job Qty: 1 ea

Part Name: EC135 Replacement Wearplates for Standard Skidtubes Fit LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 06-12-18 JLM IPP REV:B 13.12.11 ECN13-619/ CHG002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 07 2018
110	Packaging	1 pcs		6/6/18	0.00	0.00	Packaging1-1		JUN 04 2018
120	QC	1 pcs		6/6/18	0.00	0.00	QC4		
125	DC	1 pcs		6/6/18	0.00	0.00	DC		
130	Packaging	1 pcs		6/6/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		6/6/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D135-751-043 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D135-751-043

Fg. sold

JUN 06 2018
21
9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	38 Ea (38 ea)	90-Start up Operation	FM138238
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	5060165
D4918-047	Wearplate Aft	1 Ea (1 ea)	90-Start up Operation	5030145
D4918-1	Wearplate Fwd	1 Ea (1 ea)	90-Start up Operation	5071120
D4918-3	Wearplate Center Fwd	1 Ea (1 ea)	90-Start up Operation	5036791
D4918-5	Wearplate Center Aft	1 Ea (1 ea)	90-Start up Operation	5036799
NAS1149C0332R	Washer	38 Ea (38 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C4A	38	1,908	0
	D3512-041	2	8	0
	D4918-047	1	7	0
	D4918-1	1	6	0
	D4918-3	1	5	0
	D4918-5	1	6	0
	NAS1149C0332R	38	6,649	0

Part Specifications

Specifications could not be found.

003611

Plex 6/1/18 12:51 PM dart.lacelle.linda



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Container No: S077501



Part: D135-751-043

Job No: 178532

Serial No/Batch: S077501

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

PARTS LIST:

THE PARTS LISTS IN SECTION 32.9 OF ICA-D135-751 (PAGE 35) AND SECTION 5.0 OF IIN-D135-751 (PAGE 11) ARE AMENDED AS FOLLOWS FOR D135-751-011 @ CHG 002 AND LATER.

32.9 PARTS LIST (ICA-D135-751)**5.0 PARTS LIST (IIN-D135-751)**

Item	QTY -011	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X			D135-751-011	SKIDTUBE INSTALLATION
	1	X		D135-751-041	REPLACEMENT SKIDTUBE
			X	D135-751-043	WEARPLATE KIT

IS:

20A	1		1	D4918-1	WEARPLATE (REPLACES D3508-1)
21A	1		1	D4918-3	WEARPLATE (REPLACES D3508-3)
22A	1		1	D4918-5	WEARPLATE (REPLACES D3508-5)
23A	1		1	D4918-047	WEARPLATE (REPLACES D3508-7)
27	2		2	D3512-041	WEARPLATE (REPLACES D3512-1)

WAS:

20A	1		1	D3508-1	WEARPLATE
20B	1		1	D3558-1	GASKET
21A	1		1	D3508-3	WEARPLATE
21B	1		1	D3558-3	GASKET
22A	1		1	D3508-5	WEARPLATE
22B	1		1	D3558-5	GASKET
23A	1		1	D3508-7	WEARPLATE
23B	1		1	D3558-7	GASKET
27	2		2	D3512-1	WEARPLATE

THE PARTS LIST FOR THE DSI 9661-011 KIT IS AS FOLLOWS:

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9661-011	WEARPLATE UPGRADE KIT
1	D4918-047	WEARPLATE
2	D3512-041	WEARPLATE

DESIGN	DW	DART AEROSPACE USA, INC KENT, WA
DRAWN	DW	
CHECKED	<i>AP</i>	DRAWING NO. REV. A DSI 9661 SHEET 2 OF 3
MFG. APPR.	<i>N/A</i>	
APPROVED	<i>[Signature]</i>	TITLE SCALE REVISED WEARPLATE KIT NTS
DE APPR.		
DATE	13.08.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

5.0 PARTS LIST

Item	Qty -011	Qty -041	Qty -043	Qty -101	Part Number	Description
	X				D135-751-011	SKIDTUBE INSTALLATION
	1	X			D135-751-041	REPLACEMENT SKIDTUBE
			X		D135-751-043	WEARPLATE KIT
				X	D135-751-101	SKIDTUBE EXTENSION KIT
1		1			D3507-041	SKIDTUBE ASSEMBLY
2	4				**BRS8-96/48SZ-M8-W2	CLAMP
3	8				**LN9038-08032	SCREW
4		1			*D2965	CAP
5		1			*D2965-3	CAP
6		2			***AELS-1032-130	INSERT
7		2			***AELS-1032-225	INSERT
8		2			*AN3C5A	BOLT
9		2			*AN960C10L	WASHER
10		2			*AN526C1032-10	SCREW
20A		1	1		*D3508-1	WEARPLATE
20B		1	1		*D3558-1	GASKET
21A		1	1		*D3508-3	WEARPLATE
21B		1	1		*D3558-3	GASKET
22A		1	1		*D3508-5	WEARPLATE
22B		1	1		*D3558-5	GASKET
23A		1	1		*D3508-7	WEARPLATE
23B		1	1		*D3558-7	GASKET
24		38			*AELS-1032-130	INSERT
25	8	30	38		*AN3C4A	BOLT
26	8	30	38		*AN960C10L	WASHER
27	2		2		D3512-1	WEARPLATE
30		1			*AELS-1032-225	INSERT
31		1			*AN3C4A	BOLT
32		1			*AN960C10L	WASHER
40		4			*D3492-041	PLUG ASSEMBLY
41		4			***NAS1611-010	O-RING
42		2			*D3492-047	PLUG ASSEMBLY
43		2			***NAS1611-007	O-RING
44		4			*D3506-1	DOUBLER
45		8			*MS20601AD4WV3	RIVET
46		2			*D3506-3	DOUBLER
47		4			*MS20601AD4WV3	RIVET
48		4			*D3492-043	PLUG ASSEMBLY
49		4			***NAS1611-013	O-RING
50				1	D3510-041	INSERT ASSEMBLY
51				2	***AELS-1032-130	INSERT
52				6	***AELS-1032-225	INSERT
53				2	***ALS4-428-165	INSERT
54				2	AN4C7A	BOLT
55				2	AN960C416L	WASHER
56				2	AN3C4A	BOLT
57				8	AN3C7A	BOLT
58				10	AN960C10L	WASHER

* PART IS INCLUDED WITH D3507-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: C

Date: 07.09.20